

Company Profile



Power Plant Maintenance and Consulting

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About The Company

JHM Controls and Engineering Co., Ltd.

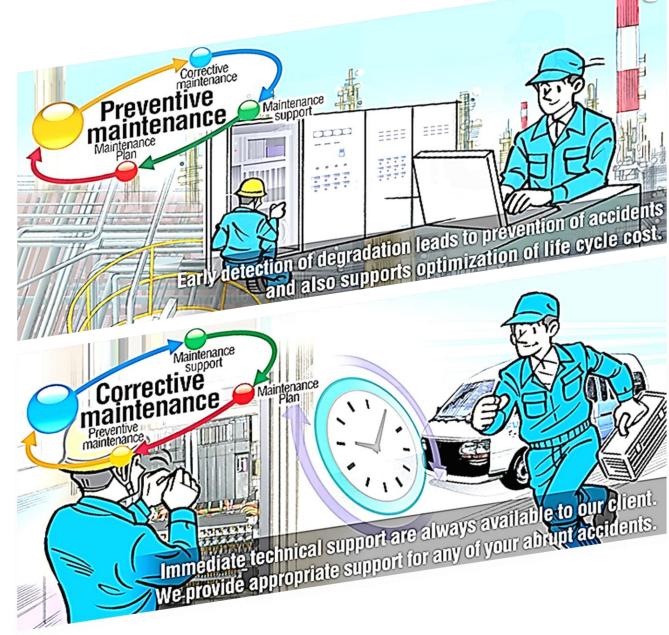
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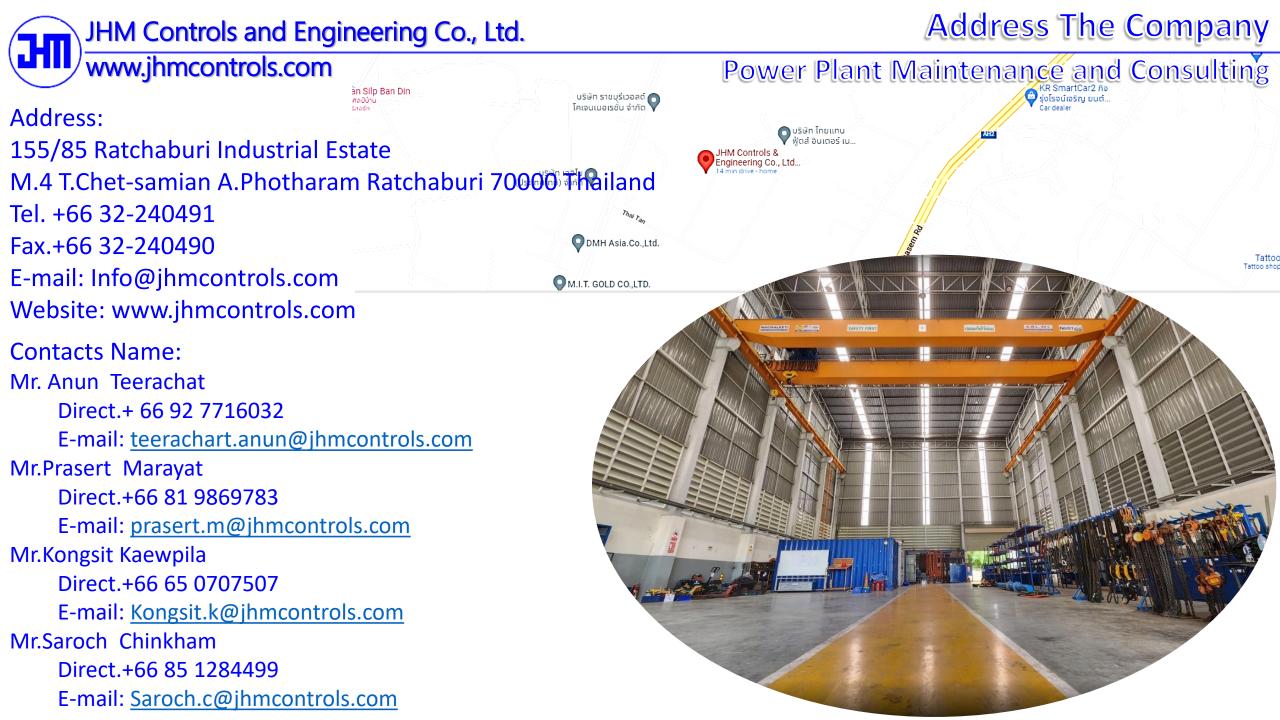
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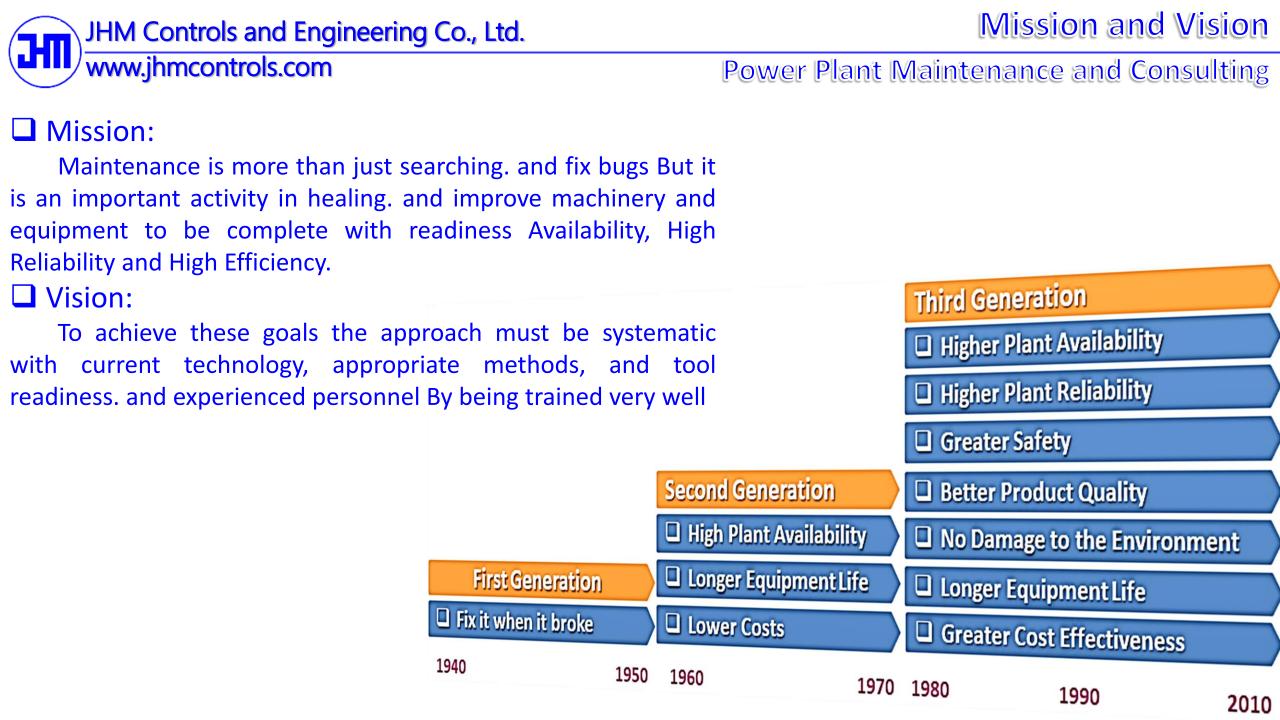
JMH has been providing services in maintenance and engineering for Power Generation Plant since it was established in 2001 JMH has experience in minor and major inspections for Gas Turbines, Steam Turbines, Generators and HRSG, including customerrequired modifications.

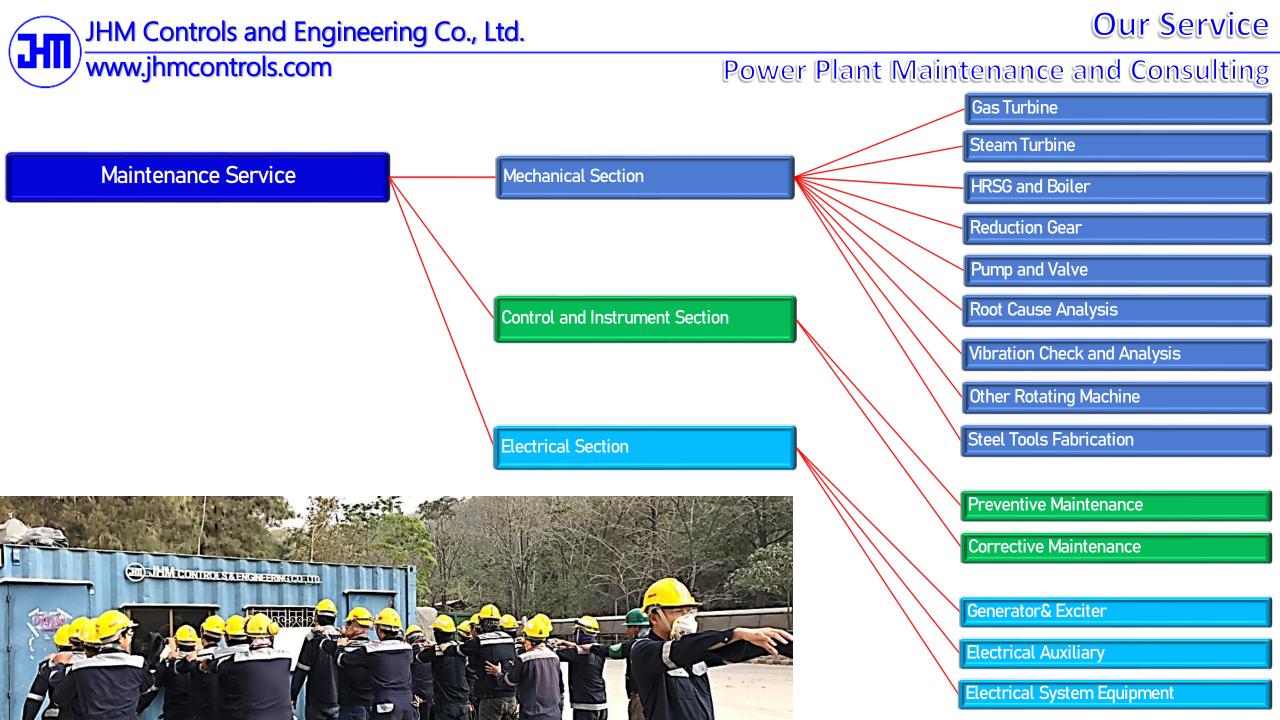
JHM also has experience in Fabrication, installing jobs such as Gas Turbines and Steam Turbine Modules, including lifting and storage tools.

JHM's facility office and workshop is located within the Ratchaburi Industrial Estate, just 100 kilometers from Bangkok.









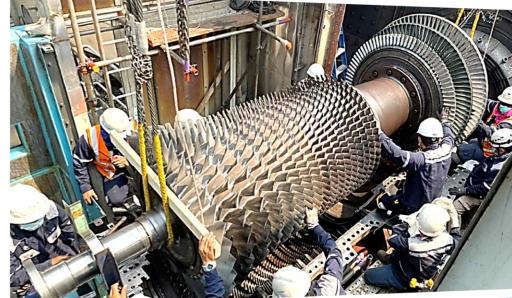
Gas Turbine Maintenance Service

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□ Scope of Works

✓ Planned outage

- Combustion inspection
- Hot gas path inspection
- > Major overhaul
- ✓ All unplanned outage
- Reduction gear
- ✓ Auxiliary equipment system







Steam Turbine Maintenance Service

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Scope of Works

- ✓ Planned outage
 - Yearly inspection
 - Minor inspection
 - > Major overhaul
- ✓ All unplanned outage
- ✓ Reduction gear
- Auxiliary equipment system
- ✓ Replace turbine seal

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Gear Maintenance Service

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□ Scope of Works

Minor inspection \checkmark

- > Alignment turbine-gear-generator
- > Gear tooth
- Gear contact and backlash
- ✓ Major inspection
 - **Minor inspection** \succ
 - > Bearing inspection
- Mode of gear damage analysis \checkmark
- **Repair or recondition** \checkmark

Gear Level and Soft foot

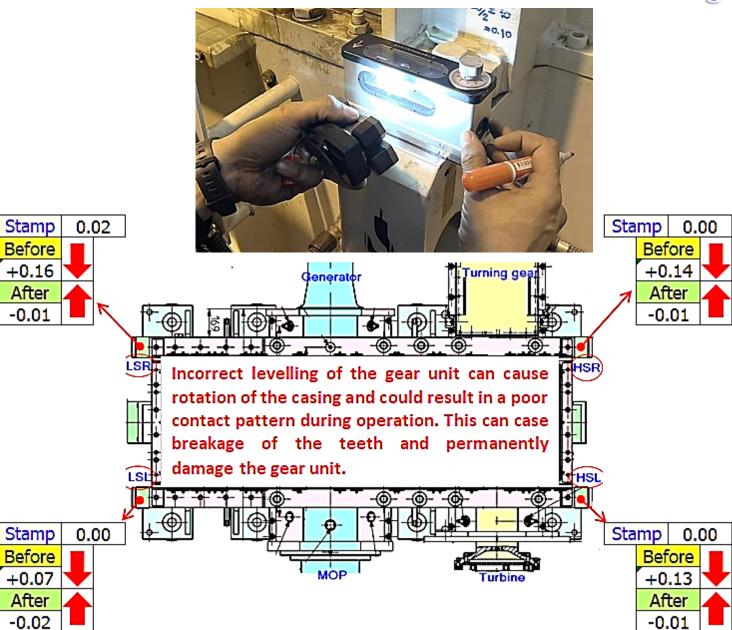
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□ Scope of Works

- ✓ Before alignment check
- Before level and soft-foot check
- ✓ Fix the soft-foot and shim zero setting
- Level check and adjust
- After alignment check and adjust
- ✓ Final check the level





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□ Scope of Works

- Electrical inspection and testing
- Bearing inspection
- ✓ Remove and install rotor
- Clean generator cooler
- ✓ Remove retaining ring

Generator Maintenance Service



HRSG& Boiler Maintenance Service JHM Controls and Engineering Co., Ltd. www.jhmcontrols.com **Power Plant Maintenance and Consulting** □ Scope of Works ✓ Routine Maintenance Inspection and hydro testing \checkmark 20000 Report according to the law \checkmark 13200 13200 Pump and valve \checkmark 12800 -12,000/D1 HP System. 12000



Valve Maintenance Service

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□ Scope of Works

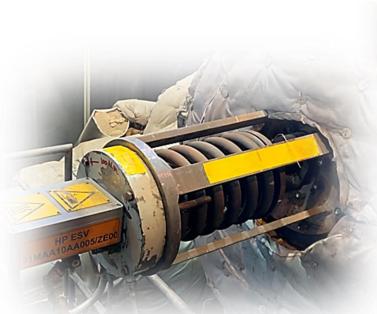
- ✓ Overhaul inspection
- Replace packing or bushing
- ✓ Replace disc and seat
- ✓ Repair, Replace and Rebuild the Stem
- ✓ Lapping



Overhaul Actuator of Emergency Stop Valve JHM Controls and Engineering Co., Ltd. www.jhmcontrols.com **Power Plant Maintenance and Consulting**

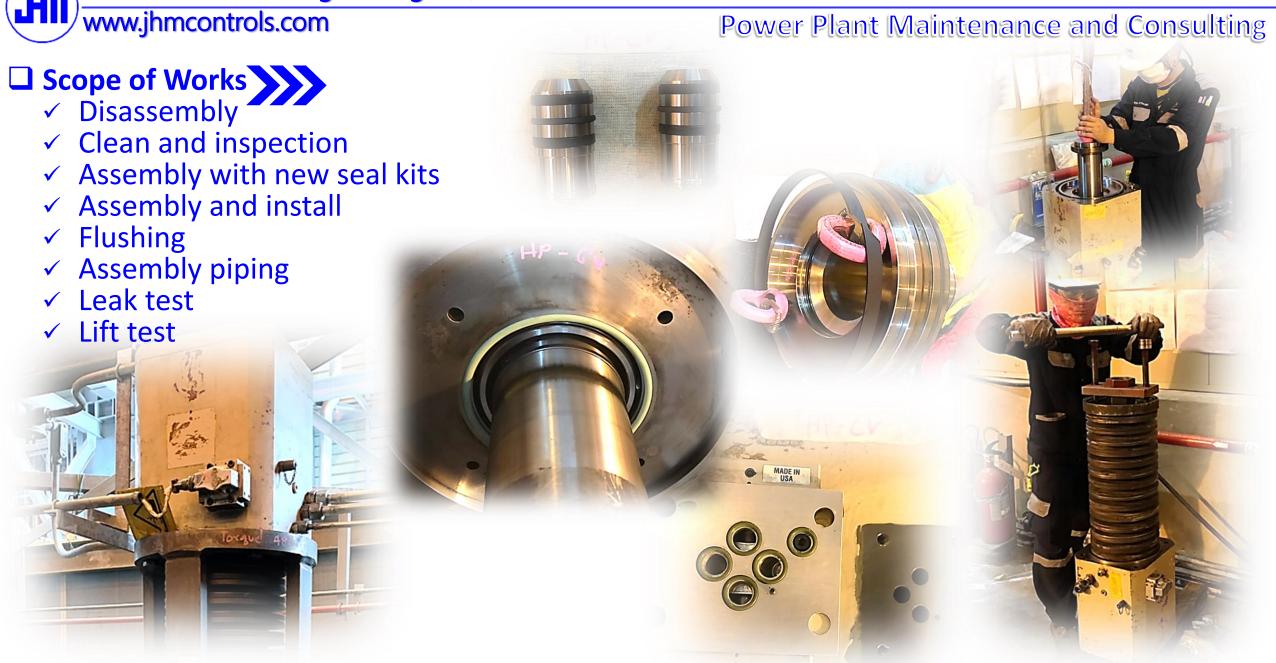
❑ Scope of Works ✓ Disassembly

- ✓ Clean and inspection
- ✓ Assembly with new seal kits
- ✓ Assembly and install
- ✓ Flushing
- ✓ Assembly piping
- ✓ Leak test
- ✓ Lift test





Overhaul Actuator of Control Valve

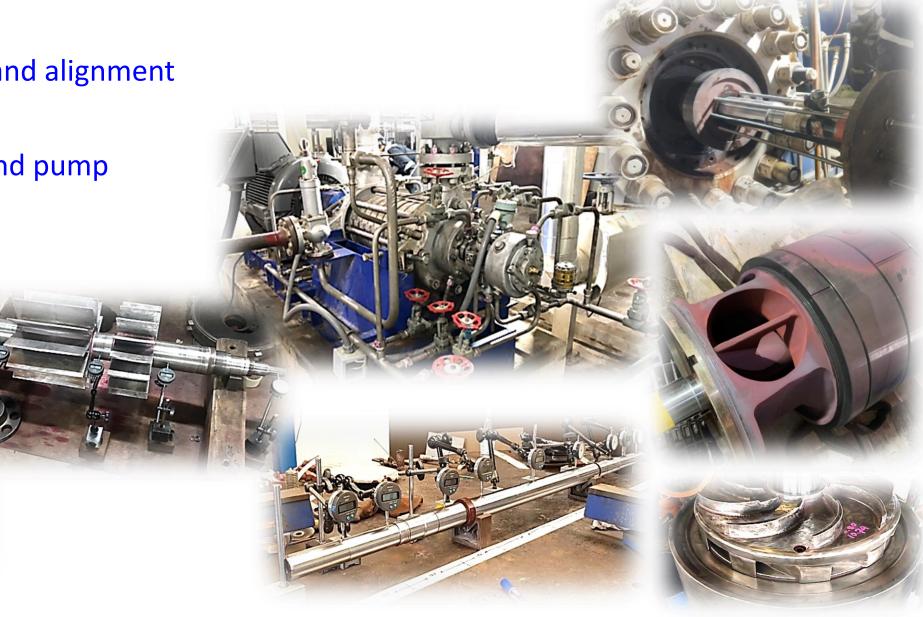




□ Scope of Works

- ✓ Bearing inspection and alignment
- Overhaul inspection
- Vibration solution
- ✓ Recondition parts and pump

Pump and Fan Maintenance Service





Fluid Coupling Maintenance Service

Oil Purify and Flushing

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□ Scope of Works

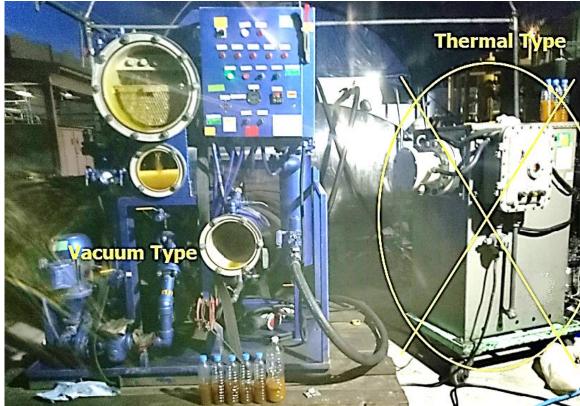
- ✓ Before sampling check (NAS& Water%)
- Empty drain to tempo tank
- ✓ 1st Purify on the tempo tank
- Clean and inspect the oil tank
- ✓ Fill oil to tank
- ✓ Lube oil system running
- ✓ 2nd Purify
- ✓ Return to service











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On Site-Clean The Oil Plate Cooler

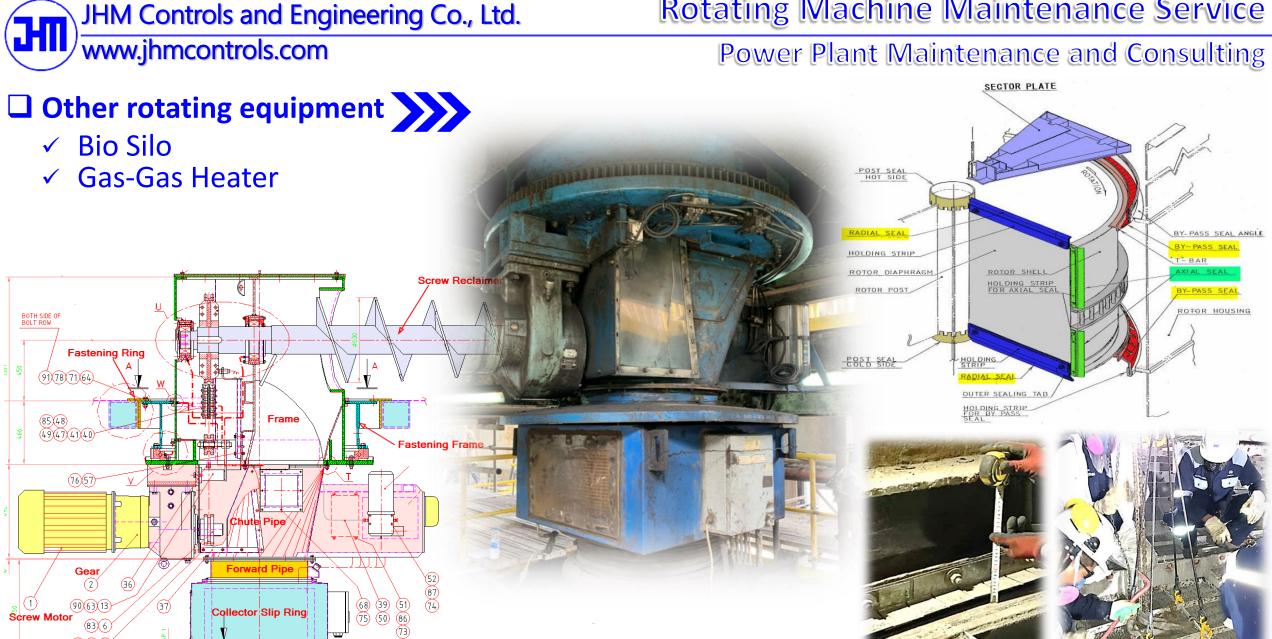
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□ Scope of Works

- Condition inspection
- Disassembly the pipe and select the solvent clean
- Disassembly the plate
- Clean and inspecting
- ✓ Assembly and leak test
- ✓ Assembly the pipe
- ✓ Return to service







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Receive Pipe

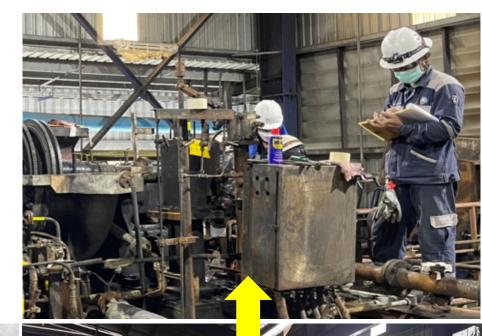
Rotating Machine Maintenance Service

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Recondition the Steam Turbine after fire fighting Step of works

- ✓ Disassembly
- Clean and inspection
- ✓ Repair, rebuild and replace
- ✓ Assembly
- ✓ Loop and function test
- Commissioning and test run

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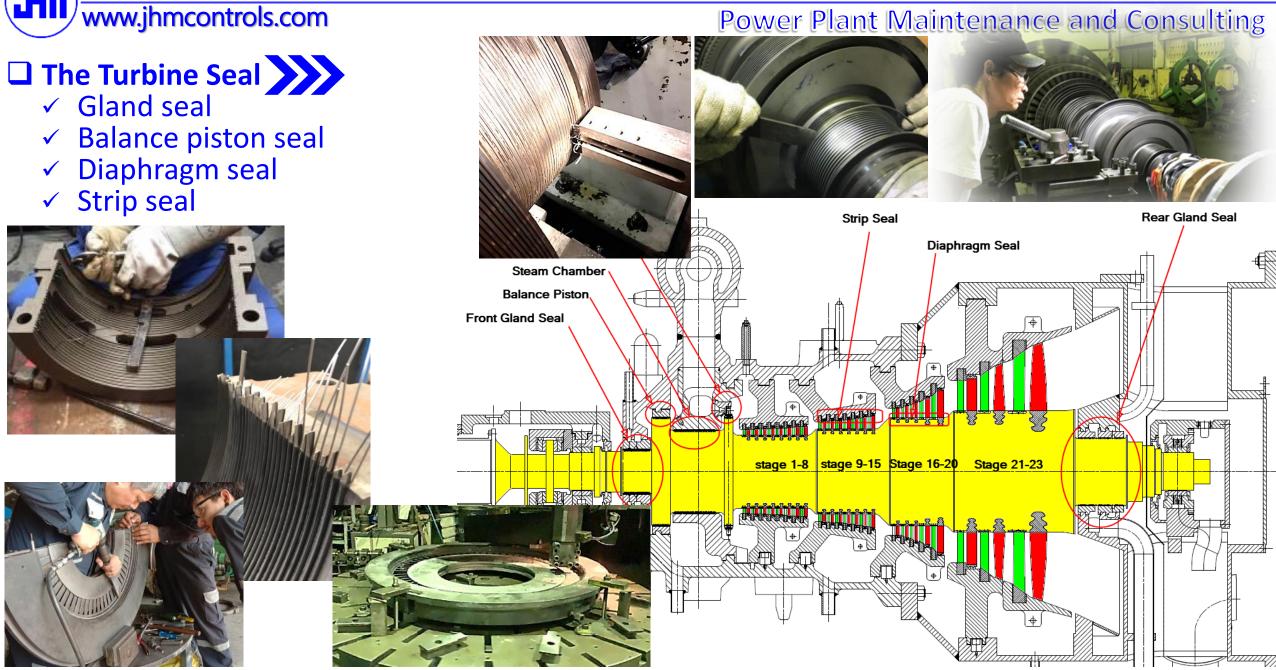
Recondition Works



 \checkmark

 \checkmark

Recondition Works



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□ The Turbine Shaft Surface

- ✓ Clean and inspection
- ✓ Assess the possibility
- Determine methods and procedures
- Make repairs by Arc Metal Spray Welding (MIG)

PFOAL

- ✓ Machine and polishing
- ✓ Final inspection

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The Turbine Diaphragm

- ✓ Clean and inspection
- ✓ Assess the possibility
- Determine methods and procedures

- ✓ Repairs
- ✓ Do an inspection
- ✓ Assembling
- ✓ Final inspect

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The Bearing

- ✓ Clean and inspection
- ✓ Assess the possibility
- Determine methods and procedures
- Make repairs by Overlay welding
- ✓ Do an inspection
- ✓ Assembling
- ✓ Check the last step

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The Boiler Feed Pump

- Disassembly and inspection
- ✓ Repair, replace and rebuild
 - > Shaft
 - > Impeller
 - > Diffuser
 - > Casing
 - > Parts balancing
- ✓ Assembly
- ✓ Test run and vibration check

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The Pump Shaft Surface

- ✓ Clean and inspection
- ✓ Assess the possibility
- Determine methods and procedures
- Make repairs by Arc Metal Spray Welding (MIG)
- Machine and polishing
- ✓ Final inspection

Recondition Works JHM Controls and Engineering Co., Ltd. www.jhmcontrols.com **Power Plant Maintenance and Consulting** □ The Stem Valve ✓ Condition inspection Disassembly the pipe and select the solvent clean \checkmark Disassembly the plate \checkmark **Clean and inspecting** \checkmark Assembly and leak test \checkmark Assembly the pipe \checkmark ✓ Return to service

Electrical Works

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U Works Lists

- ✓ Electrical Works
 - Power Plant
 - Substation / GIS
 - > Factory
- ✓ Installation, Testing, Inspection of Electrical Equipment :

Generator 40 MV

- Power / Distribution Transformer
- Generator
- > GIS
- Power Circuit Breaker
- Switchgear / MDB / ACB
- Instrument Transformer (CT, PT, CCVT)
- Grounding System
- Protective Relay
- Power Cable
- Generator Excitation System
- Generator Instrument Calibration



Control and Instrument Works

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✓ Instrument Works

Substation / GIS

Temp Transmitter

Work Lists

✓ Power Plant

Factory

✓ Temp Element

Temp Gauge

✓ Pressure Switch

✓ Flow Transmitter

✓ Level Transmitter

Speed Sensor

Speed Indicator

Vibration Sensor

Key phasor Sensor

✓ Level Switch

Pressure Gauge

 \checkmark

 \checkmark

 \checkmark

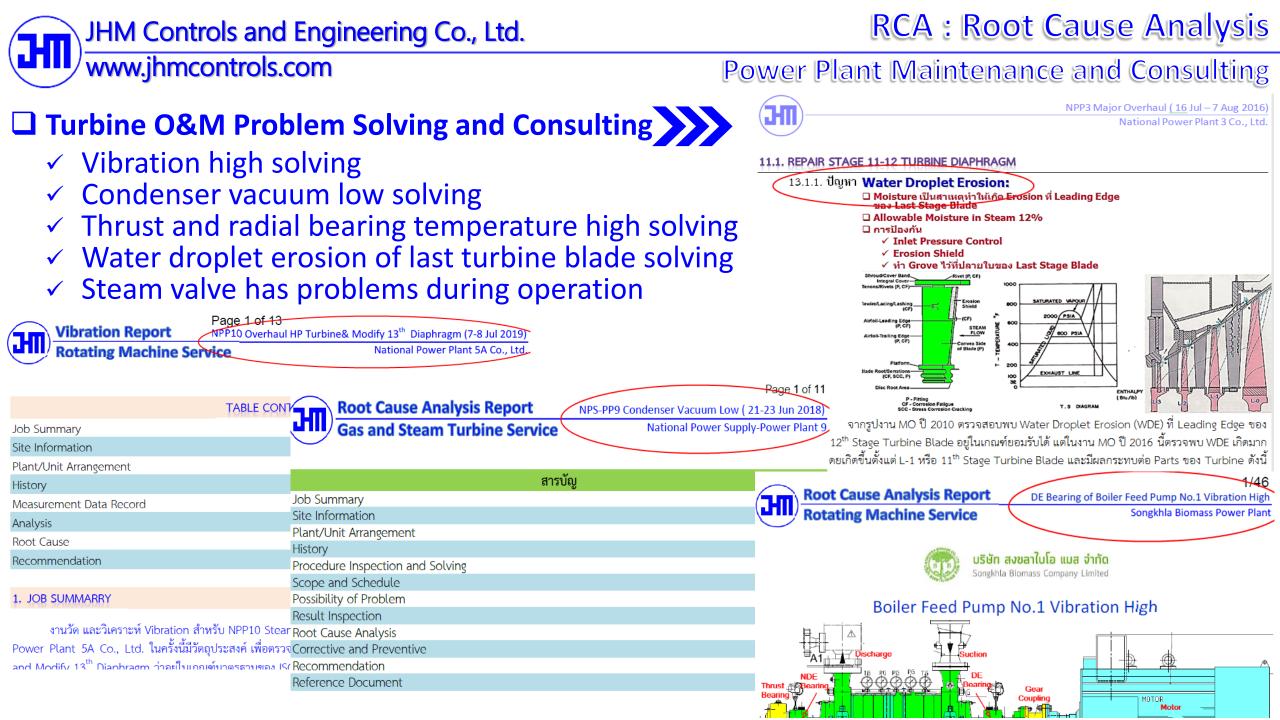
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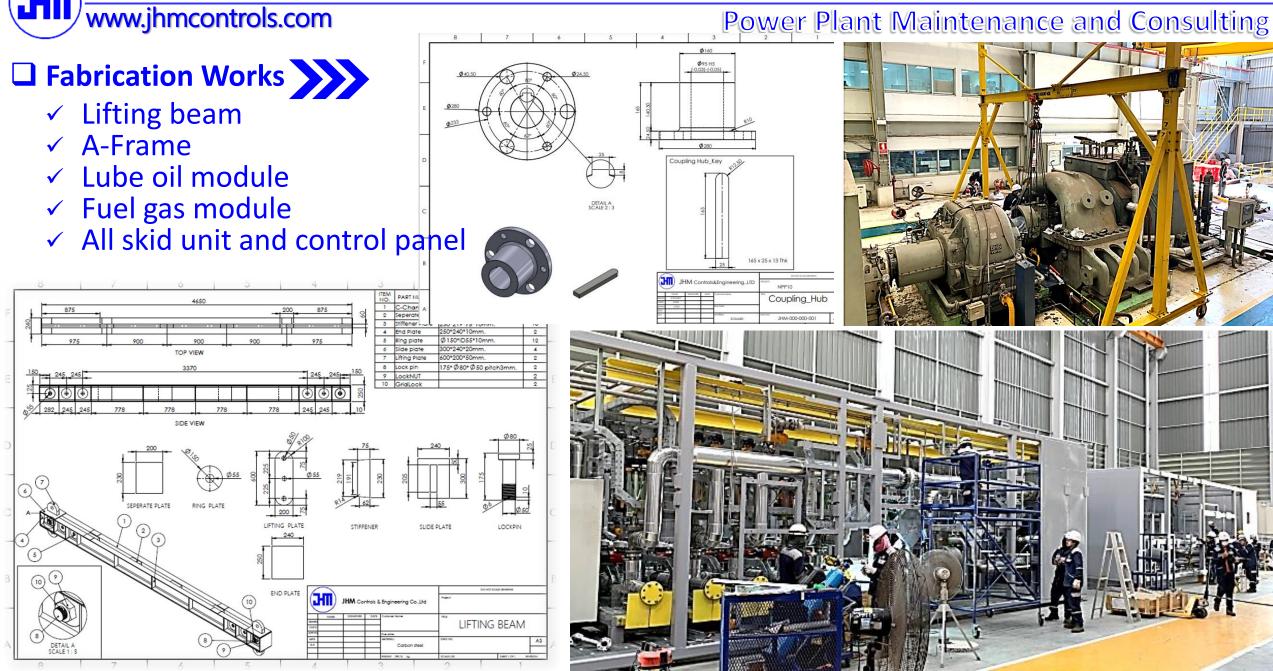
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 \checkmark





Fabrication Works



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Standard Tools

✓ Container tools

- ✓ MS6001B gas turbine
- ✓ MS9001FA gas turbine
- ✓ Steam turbine





After Clea

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Special Tools

- ✓ Hydraulic torque wrench
- ✓ Gas heater bolt
- ✓ Machine blast
- ✓ Tight-wire alignment
- ✓ Rotor deflection check
 - > Water plot
 - > Grid check with 0.01 mm/m



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NDT : Non-Destructive Testing Tools

- ✓ FPT Check
- ✓ MT Check
- ✓ UT Check
- ✓ Thickness Check
- ✓ Hardness Check
- ✓ Roughness
- Borescope inspection



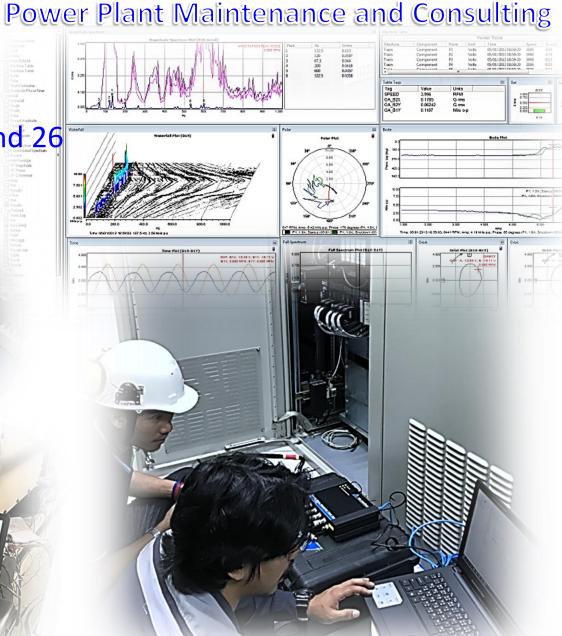




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□ Vibration Check and Analysis

- Equipment by : Alta solutions
 - AS-1250FE Dynamic Data Acquisition Front-End-26 Channels
 - > AS-410 Vibration Analyzer Software
- Check and analysis during shutdown and start up monitoring
- Check and diagnose vibration problem
- ✓ Vibration report :
 - Site information
 - Bearing arrangement
 - > Criteria
 - Measurement results
 - Analysis
 - Synopsis
 - Recommendation



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Repair and Machine Parts P.P.MECATEC

- The PP Macatec is a lathe with a large number of CNC, so it is suitable for urgent work. and troubleshooting tasks, including difficult to remove, not removable and repaired back to work as usual. It is a lathe that can be controlled from the requirements, work processes, time periods. and can work together at any time
- U What is suitable
 - Remove difficult equipment damaging it.
 - ✓ Repair spare parts
 - ✓ Rebuild special tools
 - ✓ Rebuild the spare parts
 - ✓ Replace turbine seal < 2.5





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Repair and Machine Parts



- ✓ Dynamic Balance (300rpm) Dia.4 x 12m x 60 tons
- ✓ Lethe Machine Dia.5 x 20m x 80 tons
- ✓ Vertical Lethe Machine Dia.16 x 4.5m x 100 tons
- ✓ Horizontal Boring Machine Dia.1.5 x 3m x 80 tons
- ✓ Arc Metal Spray Welding
- ✓ Laser Cladding





PPT : Power Plant Training

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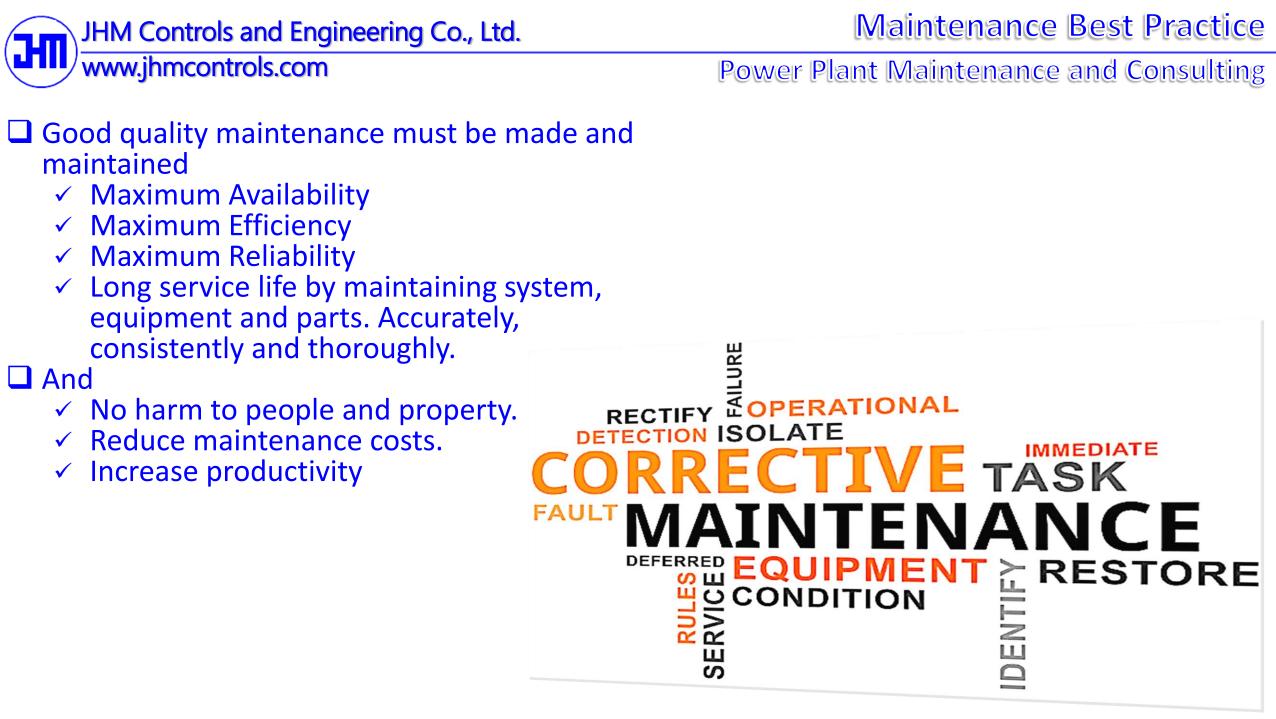
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PPT : Power Plant Training

- ✓ Gas turbine maintenance
- ✓ Steam turbine design and application (O&M)
- ✓ HRSG design and application (O&M)
- Generator and exciter system







Maintenance Process

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- **Define maintenance activities.**
- Define all maintenance activities for each piece of equipment to increase transparency.
- Map identified tasks with in-house capabilities.
- Select tasks to be performed by third parties. For most equipment, maintenance activities are outsourced, while strategy development, planning, steering, documentation, and others are handled in-house
- Risk assessment
- Work instruction
- Emergency cause exercise

| | 1 | Strategy Development |
|------------------|---|------------------------|
| Perform In-House | 2 | Planning |
| Outsource | 3 | CMP Execution |
| | 4 | Steering and Control |
| Perform In-House | 5 | Document and Reporting |
| | 6 | Optimization |

Maintenance Procedure JHM Controls and Engineering Co., Ltd. www.jhmcontrols.com **Power Plant Maintenance and Consulting Inspection by Subjective Method** Looking, Listening, Smelling, Testing, Feeling **Measuring by Objective Method** Vibration or Sound **Sampling and Analysis** Flow, Temp and Pressure **Motor Current** Performance and Efficiency **Gallure Analysis** Erection Report **Operation and Maintenance History& Reports** Event and Log Book **Repair or Replace** EQUIPMEN1 IMMEDIATE Improvement ✓ Work Optimization ✓ High Availability, Reliability and Safety ✓ Low Cost or Cost Effective **TASK MAINTENANCE** Report OPERATIONAL & CONDITION & CONDITION ш

SERVICE

ISOLATE

FAIL

FAULT

RULES



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Communication

- ✓ Quick to notify.
- Information for the preparation of maintenance \checkmark technicians.

Strategy

Full details

Manpower

- Training
- **Fast and Quality Maintenance**
- **Inspect and Analysis** \checkmark
- **Corrective at Root Cause**
- **Report and Recommend**
- Tools
 - Reasonable and sufficient
- Technique
 - **Control Quality Check List** Budgeting
 - ✓ Work Instruction
- Technology
 - **Schedule and Progress** \checkmark
 - **Organization and Graphic**
 - **Risk Assessment**
 - **History Record**
- Reports



iraining,

competency

Asset

Monitori

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GE : General Electric EGAT Ethos **9E** Gas Turbine Gas and Steam Turbine **MEPE Myanmar** MI 701D Turbine **5P** Gas Turbine ✓ SBK-C1 ✓ MEPE Myanmar **9FA Gas Turbine** ✓ MO 701D Turbine SBK-C2 **G** 6B Gas Turbine **D** 5P Gas Turbine Nongkha Co-Gen ✓ RGC31.32 🗸 TG18 Brunei Khangkoi Co-Gen **701D** Gas Turbine 🗸 TG14 Brunei Samutpakran Co-Gen ✓ NPO-C1 🗸 TG17 Brunei Gulf Co-Gen ✓ NPO-C2 🗸 TG19 MO Lamchabang Power **701F** Gas Turbine **G** 6B Gas Turbine 6FA Gas Turbine ✓ WN-C1 Glow SPP2.3 WN-C2 ✓ Glow SPP11 Bangkok Co-Gen 9FA Gas Turbine ✓ WN-C3 **Glow Energy** GT26 Gas Turbine ✓ Amata Bgrimm ✓ TECO, Phumy 2 Steam Turbine ✓ NB-C21 **Given Steam Turbine** Glow 2.3 ✓ NB-C22 Glow SPP1-ST28 ARC □ M701F Gas Turbine ✓ Glow 5 SST3000 ✓ RPCL Piping ✓ Glow 11 ST300 Proton Indonesia **Other** 🗸 Glow 11 TM-2 Mitsui Generator ✓ NB-12 Pump Compressor ✓ RGC-32

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<u>NPS</u>

MI and MO Steam Turbine

- ✓ NPP2 ABB/Siemens Turbine 10 MW
- ✓ NPP3 ABB/Siemens Turbine 10 MW
- ✓ NPP4 Siemens Turbine 37 MW
- ✓ NPP5 Siemens Turbine 37 MW
- ✓ NPP6 Siemens Turbine 37 MW
- ✓ NPP7 Alstom Turbine 170 MW
- ✓ NPP8 Alstom Turbine 170 MW
- NPP9 Harbin Steam Turbine 135 MW
 NPP10 Department Turbing 100 MW
- NPP10 Dongfang Turbine 100 MW
 NPP11 Mitsubishi Turbine 32 MW
- ✓ 9.9 MW Turbine 12 MW
- ✓ NPP9 Boiler Feed Pump

<u>SSUT, PPTC</u>

- □ MI and MO Steam Turbine ✓ Mitsui TM2-37 MW (SSUT-
- ✓ Mitsui TM2-37 MW (SSUT-1)
 ✓ Mitsui TM2-37 MW (SSUT-2)
- ✓ Mitsui TM2-37 MW (SSUT
 ✓ Mitsui TM2-37 MW (LKB)

RWC

MO Steam Turbine

- ✓ Mitsui TM2-27 MW Block 1
 ✓ Mitsui TM2-27 MW Block 2
- <u>SCCC</u>

- ✓ Taluang 18 MW ✓ Khaowong 18 M
 - ✓ Khaowong 18 MW
 ✓ Thungsong 10 MW

□ MI/MOSteam Turbine

✓ Lampang 10 MW

- ✓ Thungsong 20 MW
- ✓ Kampot 5 MW
- 🗸 Kheangkoi 20 MW

SCG Paper

Steam Turbine

SCG Cement

- ✓ TG#5 Mitsubishi 21 MW
- ✓ TG#6 Mitsui 26 MW
- 🗸 TG#8 Toshiba 10 MW
- ✓ TG#10 Siemens 12 MW
- 🗸 TG#11 Siemens 14 MW
- ✓ TG#12 Siemens 26 MW
- 🗸 TG#14 Siemens 47 MW
- ✓ TG#16 Siemens 23 MW
- ✓ SCL Shin Nippon 6 MW
- ✓ Thai Cane Kanchanaburi
- 🗸 Thai Cane Prachinburi

Mitr Phol-Kalasin

O/H Turbine
 STG-3 Ebara 3.2 MW
 STG-4 Ebara 3.2 MW
 STG-5 Sinko 3.5 MW
 STG-7 Skoda 15.5 MW
 STG-8 Skoda 4.5 MW
 STG-9 Hiro 2.5 MW
 STG-10 Shin Nippon 37 MW
 STG-21 Siemens SST300
 STG-22 Siemens SST400

Mitr Phol-Phu Khieo STG102 SST300 Turbine STG101 Alstom TM2-41 MW

Mitr Phol Sing Buri MI TG-4 Shin Nippon 12 MW MI TG-5 Shin Nippon 12 MW

<u>GPSC</u>

 MO Shin Nippon Turbine 15 MW
 Replace Packing HP Governor Shin Nippon Turbine

<u>Glow</u>

SPP1 MI ABB Turbine 28 MW
 SPP11 MO ST300 Turbine 38 MW
 SPP11 MO/MI TM2 Turbine 30 MW
 STG1C MI GE Turbine 170 MW
 STG2C MI GE Turbine 170 MW
 STG3C MO Siemens Turbine 140 MW

HPC

 MO Dongfang Turbine Drive 12 MW No.1
 MO Dongfang Turbine Drive 12 MW No.2

Bgrimm LTMA 16 Unit

- ☐ <u>MI and MO Steam Turbine</u>
 ✓ BPLC1-ST1 Austrian Energy STD
 ✓ BPLC2-ST2 (SST300)
 ✓ ABPR-1,2,3,4,5 (SST400)
 ✓ BIP-1,2 (SST400)
 ✓ ABP-2,2,.1 (SST300)
 ✓ ABP-3,4,5 (SST400)
 ✓ ABP-3,4,5 (SST400)
- ✓ BPWHA-1(SST400)
 ✓ BPAT-1(SST400)

<u>Gulf JP</u>

- ❑ Nongsang Saraburi ✓ Cooling Tower
 - ✓ ST Auxiliary
 - ✓ Condenser
 - ✓ HRSG's Maintenance
- Uthai Ayuthaya
- ✓ Cooling Tower
- ✓ ST Auxiliary
- ✓ Condenser
- ✓ HRSG's Maintenance

SIEMENS

MI SST300 Esaan Sugar
 Brgimm SPP1-ST28 40 MW
 Bgrimm WHA-1(SST400)

Indorama

Siemens Turbine 38 MW

Songkhla Biomass

- Boiler inspection
- MI Steam Turbine
 ✓ Shainghai Turbine 10 MW

<u>EKP</u>

Image: Second Steam Turbine ✓ EKP 10 MW

SABANUN

Shin Nippon 10 MW

W Block 2

- MI and MO Steam Turbine
- ✓ K3 Nangjing Turbine 12 MW
- ✓ K5 Hangzhou Turbine 18 MW
- ✓ K6 Hangzhou Turbine 18 MW

IPP Myanmar

- Construction Work
- Routine Maintenance

Certification

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